

 $XENOMAX_{\mathbb{R}}$

First issue : Apr. 17, 2019

Date of revision: Sep. 1st, 2022

SDS No.1678F

Safety Data Sheet

1 Chemical product and company identification

Identification of the product High heat resistant polyimide film XENOMAX®

SUPPLIER

Name Xenomax-Japan Co., Ltd.

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Recommended uses and restriction on

use

Insulation film for Print Circuit Board etc.

2 Hazards identification

Important hazards

Physical and chemical hazards Dangerous reactions or fire explosion are not caused under usual

environment.

Combustible with the existence of ignition source.

Chemical product-specific hazards

Toxic gases (Carbon monoxide, Hydrogen cyanide etc.) may be

generated by heat decomposition or imperfect combustion and may

cause the irritation of respiratory organ and eyes.

GHS classification Not classified

3 Composition/information on ingredients

Chemical Product Article

Systematic chemical name Polyimide film CAS No. trade secret
Concentration >99.5%

Ingredients Contributing to the Hazard Substances classified as hazardous are less than 0.1%.

4 First-aid measures

Inhalation Remove to fresh air if effect occurs. Seek medical

advice/attention.

Skin contact Wash off in running water or shower.

Eye contact Rinse cautiously with water for several minutes. If irritation

persists, seek medical advice/attention.

Ingestion Induce vomiting. If indisposition continues, seek medical

advice/attention.

5 Fire-fighting measures

Extinguishing media Water, Carbon Dioxide, Foam, Dry Chemical Powder

Specific hazards Emits toxic gas containing such as hydrogen cyanide or carbon

monoxide under fire or high temperature.

Specific extinguishing methods Extinguish with a lot of water from the windward side.

Precautions for fire-fighters Wear self-contained breathing apparatus and protective clothing

at large scale fires.



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6 Accidental release measures

Personal precautions, protective equipment and emergency procedure Take care not to slip on the film and not to scratch eyes or skin

by the edges.

Environmental precautions

Do not dispose of or stay in environment.

Methods and materials for containment Sweep-up thoroughly with a vacuum-cleaner or a broom.

7 Handling and storage

Handling

Technical measures It is necessary to discharge the electrostatic charges built up

during processing or handling the film by electrostatic

discharger.

Wear the protective equipment to avoid scratching the skin or

A good ventilation and local exhaust system is necessary for

powder-generating operations.

Precautions Do not drop, or destroy containers for heavy load.

Storage

Technical measures Keep away from flame and heat-source.

Incompatible substances and mixtures Strong oxidizing agents Packaging materials Paper or corrugated board

8 Exposure controls and personal protection

Engineering controls A good ventilation and local exhaust system is necessary for

powder-generating operations.

Eye washing apparatuses and showers should be provided near

the work place.

Personal protective equipment

Respiratory Protection Dust mask when dust generating operations.

Hand Protection Protective gloves

Protective glasses or goggles **Eve Protection**

Skin and Body Protection In order to prevent skin-abrasion or friction-burn, protective

clothing should be worn.

9 Physical and chemical properties

Physical State, Form, Colour Solid plastic film, golden yellow to reddish brown

Odor None

Melting point Not applicable Flash Point Not applicable

None at ambient temperature **Explosion Properties** $1.49 \text{ to } 1.52 \text{ g/cm}^3 \text{ (at } 30^{\circ}\text{C)}$ Density

Solubility Insoluble in water and organic solvent



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10 Stability and reactivity

Chemical stability and hazardous reactions None
Conditions to avoid Open fire

Incompatible materials Strong oxidizing agents

Hazardous decomposition products Toxic gases (Carbon monoxide, Hydrogen cyanide etc.) are

generated by heat decomposition or imperfect combustion.

11 Toxicological information

Acute Toxicity etc. Although there is no data on this product, acute toxicity, etc. is

thought to be very low.

Skin corrosion/irritation Film edge may cause slight irritation to skin.

12 Ecological information

Ecotoxicity Because of a polymer, ecotoxicity is thought to be low.

Persistence and degradability Persist for a long time in environment.

Bioaccumulative potential Unlikely to occur.

Mobility in soil Unlikely to move in environment.

13 Disposal considerations

Waste from residues Disposes of in accordance with all applicable local and national

laws and regulations.

Contaminated container and Dispose of as well as the material.

14 Transport information

International Regulations

UN number, classification Not classified

Special precautions for user Do not drop, overturn, or destroy containers for heavy load.

15 Regulatory information

Follow all of the laws and regulations in your country.

16 Other information

Notice The information in this SDS, to the best of our knowledge, is accurate and correct. However, Xenomax-Japan makes no

warranty and assumes no liability whatsoever in connection with any use of this information. The SDS is subject to revision

as new information becomes available.